THE ADVANTAGES ARE EASY TO SEE

PECORA NON-STAINING TECHNOLOGY

THE FIRST COMPLETE LINE OF NON-STAINING SILICONES

THE PECORA PROTECTS PROMISE

The Pecora promise is about more than high quality sealants, air barriers, and traffic coatings. It’s a promise to you, to your project, to your reputation. We’re hands-on and always here when you need us. Ready to make recommendations, answer questions, work through decisions, and help you find the best solution for your job. It’s a promise of partnership. Pecora — protecting projects and reputations since 1862.

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PECORA NST NON STAINING TECHNOLOGY™
THE FIRST COMPLETE LINE OF NON STAINING SILICONES

PECORA 864 NST
THE INDUSTRY'S FIRST NON-STAINING LOW MODULUS SILICONE DESIGNED FOR EXPANSION AND CONTROL JOINTS

PECORA 890 FTS & 890 FST-TXTR
FIELD TINTABLE, NON-STAINING SILICONE SEALANT SMOOTH AND TEXTURED FORMULAS

PECORA 895 NST
THE INDUSTRY'S FIRST NON-STAINING MEDIUM MODULUS SILICONE DESIGNED FOR STRUCTURAL AND NON-STRUCTURAL GLAZING

PECORA 890 NST
THE LEGENDARY NON-STAINING ULTRA LOW MODULUS SILICONE

PREVENT CALLBACKS, COSTLY REPAIR WORK, AND REPUTATION DAMAGE CAUSED BY SEALANT STAINS.
Pecora is proud to be the first and only sealant manufacturer to offer a full line of non-staining silicone construction products. NST Non-Staining Technology™ is the result of years of development in Pecora’s labs followed by non-staining verification in independent labs.

Surface staining and residual run down are more than cosmetic problems. When discoloration appears, it has a negative impact on how owners, tenants and visitors feel about the overall quality of a structure. This shift in perception can have an adverse effect on the reputation of construction and maintenance partners. This is a real problem because the hardest thing to build and maintain is a strong reputation.

ENGINEERED FOR NON-STAINING SUCCESS

Pecora’s NST Silicone sealants are formulated to eliminate the free silicone fluid molecules which migrate into substrates, run down the face of the building and cause unsightly staining that is expensive to remove and creates other problems. This unique formulation maintains the sealant flexibility necessary to accommodate a building’s constant movement. Even the most expensive technology or facade substrates are safe because the root cause of the staining problem has been completely eliminated.

MOLECULAR STRUCTURE AND SILICONE SEALANTS

Traditional silicone sealants contain both silicone polymers and free fluid molecules. Silicone polymers are very long molecules designed to chemically react with atmospheric moisture. As a result, these polymer molecules become bound together and are unable to escape from the sealant.

By contrast, nonreactive free fluid molecules, which are traditionally present in order to control the modulus and other sealant physical properties, are not reactive and so remain unbound giving them the opportunity to migrate. What makes nonreactive silicone fluids so potentially damaging is their propensity to coat everything they come in contact with. Pecora’s NST Silicone sealants simply do not contain nonreactive fluid molecules which tend to migrate into the substrate and run down the face of the building.

OTHER SILICONE SEALANTS ARE FORMULATED TO FAIL

Traditional silicone sealants contain both reactive silicone polymers and nonreactive free fluid molecules, which are present to control the modulus. Nonreactive free silicone fluid remains unbound with the freedom to migrate, into and onto both porous and nonporous surfaces, and cause additional damage.

HOW FLUID MIGRATION DAMAGES APPEARANCE

Silicone fluids are able to migrate away from a silicone sealant to create two kinds of visual problems:
1. Staining: Absorption of the silicone fluid into porous substrates.
2. Residue Rundown: Where any silicone fluid which is not absorbed runs down the face of the building.

INDEPENDENT VALIDATION

The non-staining attributes have been independently tested in accordance with procedures outlined in ASTM C 1248-04 “Standard Test Method for Staining of Porous Substrates by Joint Sealants.” The results confirm absolutely NO visual staining with products containing Pecora’s NST Non-Staining Technology while several competitors’ products produced significant visual surface staining of the white marble substrate used in the test.

AVAILABLE IN VIRTUALLY ANY COLOR

Combine the perfect color for your project and the confidence of non-staining performance to make your vision a reality. Pecora’s NST Non-Staining Silicons are available in a wide variety of standard colors as well as virtually any custom color you can imagine. Pecora’s color matching team can quickly take your substrate or chip sample and turn it into a custom batch of NST.

CHOOSE WITH TOTAL CONFIDENCE

When you choose NST Non-Staining Sealants you can complete a project with the confidence that any substrate—from the expensive and exotic to the most ordinary—will not be damaged by the silicone. And because the NST silicones are available in a variety of modulus, and any color you can imagine, the sealant decision process has been made even easier.

THE BEST WAY TO MANAGE STAINING AND RESIDUAL RUNDOWN IS TO ELIMINATE THEM BEFORE THEY HAPPEN.
890 NST is a one-part, neutral-curing, ultra-low-modulus silicone sealant that will not stain natural stone such as marble and granite and that reacts with atmospheric moisture to form a durable, flexible building sealant. 890 NST performs exceptionally well under dynamic conditions due to its ultra-low modulus, high extension/compression, recovery properties and strong adhesion to most building materials and accommodates long-term movement of ±100/-50% in properly designed joints. Harsh weather conditions, rain, sleet, snow, sunlight and extreme temperatures, high ozone concentrations and/or exposure to intense ultra violet rays have very little effect on the ultimate performance of Pecora 890 NST even after years of such exposure. It is particularly well suited for use in Exterior Insulation Finish Systems (EIFS) because of its proven strong adhesion to all base and top coats and because its ultra-low modulus formulation places minimal stress on adjacent surfaces. 890 NST adheres extremely well to glass, plastics, ceramic tile, glazed pottery, natural or cultured marble, porcelain, enamel, metals, painted wood, granite, limestone, and other natural stones.

**BASIC USES**
- New or remedial construction
- Expansion and control joints in precast concrete panels
- Masonry and metal curtainwalls
- Perimeter sealing of doors and windows, and other building components
- Exterior Insulation Finish Systems (EIFS) and numerous other areas requiring a high-performance sealant
- Fluoropolymer painted and powder coated aluminum, wood, vinyl and many other plastics.

864 NST is one-part, low-modulus, neutral-curing, high-performance silicone sealant that cures via atmospheric moisture to form a durable, flexible building seal. 864 NST will not stain natural stone such as marble and granite. Because of its low-modulus, high extension/compression and recovery properties, and its strong adhesion to most building materials, Pecora 864 NST performs exceptionally well under dynamic conditions accommodating long-term movement of ±50% in properly designed joints.

**BASIC USES**
- Expansion and control joints in precast concrete panels
- Masonry and metal curtainwalls
- Natural stones
- Perimeter sealing of doors and windows, and other building components
- Exterior Insulation Finish Systems (EIFS) and numerous other areas requiring a high-performance sealant
- Fluoropolymer painted and powder coated aluminum, wood, vinyl and many other plastics.

895 NST is a high-performing, neutral-curing, medium modulus silicone sealant specifically designed for structural and non-structural glazing, with excellent aesthetic characteristics in that it will not stain sensitive porous natural stones such as granite or marble. Reduction in long term dirt pick up on sealant surface is also a feature of the Pecora NST line of silicone architectural grade sealants. 895 NST is designed for use in unitized curtain walls, and as a weatherseal in the vast majority of sealant applications other than glazing.

**BASIC USES**
- Structural glazing of glass, metal and plastic. It may also be used as a weatherseal in structural glazing applications.
- Non-structural glazing applications including cap, toe and heel beads and as a weatherseal in glass to glass butt joint glazing.
- Sealing expansion and control joints in precast concrete panels, metal curtain walls, and natural stone.
- Perimeter sealing of doors, windows and other building components.
- Adhering stiffeners to building panels.
- Use in utilization curtain wall systems.
- Security glazing and impact-resistant window systems.

Pecora 864 NST is a single-component, very low odor, neutral curing silicone sealant with excellent aesthetic characteristics in that it will not stain sensitive porous natural stones such as granite or marble. Reduction in long term dirt pick up on sealant surface is also a feature of the Pecora NST line of silicone architectural grade sealants. 864 NST is extremely well suited for those interior applications requiring a high degree of cleanliness, freedom from bacterial growth and an appearance complimentary to adjacent surfaces. 864 NST adheres extremely well to glass, plastics, ceramic tile, glazed pottery, natural or cultured marble, porcelain, enamel, metals, painted wood, granite, limestone, and other natural stones.

**BASIC USES**
- Perimeters of fixtures of bathroom, lavatory, kitchen and other hygienic facilities
- Reset and/or re-grout ceramic tile
- Natural stone such as marble and granite

890 FTS and 890 FTS-TXTR are field tintable, neutral-curing silicones that will not stain natural stone such as marble and granite, and will react with atmospheric moisture to form a durable, flexible building sealant. 890 FTS and 890 FTS-TXTR both perform exceptionally well under dynamic conditions with 890 FTS accommodating long-term movement of ±100/-50% and 890 FTS-TXTR accommodating long-term movement of ±50/-50% in properly designed joints. Harsh weather conditions and extreme temperatures have very little effect on the performance of 890 FTS and 890 FTS-TXTR even after years of exposure. They are also particularly well suited for use in Exterior Insulation Finish Systems (EIFS) because of their proven strong adhesion to all base and top coats and because the ultra-low modulus formulation places minimal stress on the bond line.

**BASIC USES**
- New or remedial construction
- Expansion and control joints in precast concrete panels
- Masonry, steel, metal curtain walls
- Sealing door and window perimeters
- Exterior Insulation Finish systems (EIFS)
- Fluoropolymer and powder coated aluminum, wood, vinyl and many plastics.
- Installations featuring field tinting through the use of our universal color packs
- Installations where smooth or a textured, grout-like formula is needed
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