PECORA NON-STAINING TECHNOLOGY
THE FIRST COMPLETE LINE OF NON-STAINING SILICONES

THE ADVANTAGES ARE EASY TO SEE

THE PECORA PROTECTS PROMISE
The Pecora promise is about more than high quality sealants, air barriers, and traffic coatings. It’s a promise to you, to your project, to your reputation. We’re hands-on and always here when you need us. Ready to make recommendations, answer questions, work through decisions, and help you find the best solution for your job. It’s a promise of partnership. Pecora — protecting projects and reputations since 1862.
PECORA NST NON STAINING TECHNOLOGY™
THE FIRST COMPLETE LINE OF NON STAINING SILICONES

PECORA 864 NST
THE INDUSTRY’S FIRST NON-STAINING LOW MODULUS SILICONE DESIGNED FOR EXPANSION AND CONTROL JOINTS

PECORA 890 FTS & 890 FTS-TXTR
FIELD TINTABLE, NON-STAINING SILICONE SEALANT
SMOOTH AND TEXTURED FORMULAS

PECORA 890 NST
THE LEGENDARY NON-STAINING ULTRA LOW MODULUS SILICONE

PECORA 895 NST
THE INDUSTRY’S FIRST NON-STAINING MEDIUM MODULUS SILICONE DESIGNED FOR STRUCTURAL AND NON-STRUCTURAL GLAZING

PREVENT CALLBACKS, COSTLY REPAIR WORK, AND REPUTATION DAMAGE CAUSED BY SEALANT STAINS.
Pecora is proud to be the first and only sealant manufacturer to offer a full line of non-staining silicone construction products. NST Non-Staining Technology™ is the result of years of development in Pecora’s labs followed by non-staining verification in independent labs.

Surface staining and residual run down are more than cosmetic problems. When discoloration appears, it has a negative impact on how owners, tenants and visitors feel about the overall quality of a structure. This shift in perception can have an adverse effect on the reputation of construction and maintenance partners. This is a real problem because the hardest thing to build and maintain is a strong reputation.

ENGINEERED FOR NON-STAINING SUCCESS

Pecora’s NST Silicone sealants are formulated to eliminate the free silicone fluid molecules which migrate into substrates, run down the face of the building and cause unsightly staining that is expensive to remove and creates other problems. This unique formulation maintains the sealant flexibility necessary to accommodate a building’s constant movement. Even the most expensive technology or facade substrates are safe because the root cause of the staining problem has been completely eliminated.

MOLECULAR STRUCTURE AND SILICONE SEALANTS

Traditional silicone sealants contain both silicone polymers and free fluid molecules. Silicone polymers are very long molecules designed to chemically react with atmospheric moisture. As a result, these polymer molecules become bound together and are unable to escape from the sealant.

By contrast, nonreactive free fluid molecules, which are traditionally present in order to control the modulus and other sealant physical properties, are not reactive and so remain unbound giving them the opportunity to migrate. What makes nonreactive silicone fluids so potentially damaging is their propensity to coat everything they come in contact with. Pecora’s NST Silicone sealants simply do not contain nonreactive fluid molecules which tend to migrate into the substrate and run down the face of the building.

THE BEST WAY TO MANAGE STAINING AND RESIDUAL RUNDOWN IS TO ELIMINATE THEM BEFORE THEY HAPPEN.

OTHER SILICONE SEALANTS ARE FORMULATED TO FAIL

Traditional silicone sealants contain both reactive silicone polymers and nonreactive free fluid molecules, which are present to control the modulus. Nonreactive free silicone fluid remains unbound with the freedom to migrate, into and onto both porous and nonporous surfaces, and cause additional damage.

HOW FLUID MIGRATION DAMAGES APPEARANCE

<table>
<thead>
<tr>
<th>WEATHER CONDITION</th>
<th>APPEARANCE WITH PECORA NST</th>
<th>POTENTIAL APPEARANCE WITH SOME SILICONE SEALANTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry</td>
<td>No change in appearance</td>
<td>Unsightly contrast in the form of the dark outline of the stain against the lighter unstained substrate.</td>
</tr>
<tr>
<td>Rain</td>
<td>No change in appearance</td>
<td>Unsightly contrast due to the relatively light outline of the stain against the darker, wet substrate. Water can’t be absorbed where the silicone fluid has already permeated the substrate.</td>
</tr>
</tbody>
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INDEPENDENT VALIDATION

The non-staining attributes have been independently tested in accordance with procedures outlined in ASTM C 1248-04 “Standard Test Method for Staining of Porous Substrates by Joint Sealants.” The results confirm absolutely NO visual staining with products containing Pecora’s NST Non-Staining Technology while several competitors’ products produced significant visual surface staining of the white marble substrate used in the test.

AVAILABLE IN VIRTUALLY ANY COLOR

Combine the perfect color for your project and the confidence of non-staining performance to make your vision a reality. Pecora’s NST Non-Staining Silicones are available in a wide variety of standard colors as well as virtually any custom color you can imagine. Pecora’s color matching team can quickly take your substrate or chip sample and turn it into a custom batch of NST.

CHOOSE WITH TOTAL CONFIDENCE

When you choose NST Non-Staining Sealants you can complete a project with the confidence that any substrate—from the expensive and exotic to the most ordinary—will not be damaged by the silicone. And because the NST silicones are available in a variety of modulus, and any color you can imagine; the sealant decision process has been made even easier.
890 NST NON-STAINING, ULTRA-LOW MODULUS SILICONE SEALANT

890 NST is a one-part, neutral-curing, ultra low-modulus silicone sealant that will not stain natural stone such as marble and granite and that reacts with atmospheric moisture to form a durable, flexible building sealant. 890 NST performs exceptionally well under dynamic conditions due to its ultra-low modulus, high extension/compression, recovery properties and strong adhesion to most building materials and accommodates long-term movement of ±100/-50% in properly designed joints. Harsh weather conditions, rain, sleet, snow, sunlight and extreme temperatures, high ozone concentrations and/or exposure to intense ultra violet rays have very little effect on the ultimate performance of Pecora 890 NST even after years of such exposure. It is particularly well suited for use in Exterior Insulation Finish Systems (EIFS) because of their proven strong adhesion to all base and top coats and because its ultra-low modulus formulation places minimal stress on the bond line. Available in many of the more popular EIFS colors.

BASIC USES
- New or remedial construction
- Expansion and control joints in precast concrete panels
- Architectural and natural stone
- Metal curtainwalls
- Perimeter sealing of doors and windows
- Exterior Insulation Finish Systems (EIFS) and numerous other areas requiring a high-performance sealant
- Fluoropolymer painted and powder coated aluminum, wood, vinyl and many other plastics

864 NST NON-STAINING, LOW MODULUS ARCHITECTURAL SILICONE SEALANT

864 NST is one-part, low-modulus, neutral-curing, high-performance silicone sealant that cures via atmospheric moisture to form a durable, flexible building seal. 864 NST will not stain natural stone such as marble and granite. Because of its low-modulus, high extension/compression and recovery properties, and its strong adhesion to most building materials, Pecora 864 NST performs exceptionally well under dynamic conditions accommodating long-term movement of ±50% in properly designed joints.

BASIC USES
- Expansion and control joints in precast concrete panels
- Masonry and metal curtainwalls
- Natural stones
- Perimeter sealing of doors and windows, and other building components

895 NST STRUCTURAL SILICONE GLAZING & WEATHERPROOFING SEALANT

895 NST is a high-performing, neutral curing, medium modulus silicone sealant specifically designed for structural and non-structural glazing, with excellent aesthetic characteristics in that it will not stain sensitive porous natural stones such as granite or marble. Reduction in long term dirt pick up on sealant surface is also a feature of the Pecora NST line of silicone architectural grade sealants. 895 NST is expressly developed for those interior applications requiring a high degree of cleanliness, freedom from bacterial growth and an appearance complimentary to adjacent surfaces. 895 NST adheres extremely well to glass, plastics, ceramic tile, glazed pottery, natural or cultured marble, porcelain, enamel, metals, painted wood, granite, limestone, and other natural stones.

BASIC USES
- Perimeters of fixtures of bathroom, lavatory, kitchen and other hygienic facilities
- Reset and/or re-grout ceramic tile
- Natural stone such as marble and granite

898 NST SANITARY MILDEW RESISTANT SILICONE SEALANT

898 NST is a high-performing, neutral curing, medium modulus silicone sealant that will not stain sensitive porous natural stones such as marble and granite, and will react with atmospheric moisture to form a durable, flexible building sealant. 898 NFST and 898 FTS are field tintable, neutral-curing silicones that will not stain natural stone such as marble and granite, and will react with atmospheric moisture to form a durable, flexible building sealant. 898 FTS and 898 FTS-TXTR both perform exceptionally well under dynamic conditions with 898 FTS accommodating long-term movement of +100/-50% and 898 FTS-TXTR accommodating long-term movement of ±100/-50% in properly designed joints. Harsh weather conditions and extreme temperatures have very little effect on the performance of 898 FTS and 898 FTS-TXTR even after years of exposure. They are also particularly well suited for use in Exterior Insulation Finish Systems (EIFS) because of their proven strong adhesion to all base and top coats and because the ultra-low modulus formulation places minimal stress on the bond line.

BASIC USES
- New or remedial construction
- Expansion and control joints in precast concrete panels
- Architectural and natural stone
- Masonry, steel, metal curtain walls
- Sealing door and window perimeters
- Exterior Insulation Finish Systems (EIFS)
- Fluoropolymer and powder coated aluminum, wood, vinyl and many plastics
- Installations featuring field tinting through the use of our universal color packs
- Installations where smooth or a textured, grout-like formula is needed

SEE PECORA.COM FOR ALL PRODUCT SPECIFICATION DATA SHEETS
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