BASIC USES

• 804/804LV is part of a multi-coat system designed to protect concrete and plywood wearing surfaces from vehicular and pedestrian traffic exposure.

MANUFACTURER
Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

PRODUCT DESCRIPTION

Pecora 804/804LV Intermediate Coat is a one part polyurethane coating that cures to form a flexible, resilient, seamless waterproofing membrane. This coating is specially formulated as a highly resilient transition coat between base and top coats in vehicular Pecora-Deck 800/800LV Series deck coating systems. Pecora 804LV (Low VOC) formulation is available for use in regions where products with a VOC content of less than 100g/L are required.

Advantages:
• Low VOC formulation availability
• Easy application and no mixing in of curing agent.
• Primerless adhesion to properly cured base coat.
• Eliminates migratory moisture by providing seamless 100% contact.
• Resilient to expansion and contraction of substrate.

Best Performance:
• Base coat must be firm but tacky. If previous coat has cured for an extended period of time, refreshing surface with xylene may be needed or the use of Pecora P-801-VOC interlaminary primer may be required. Contact Pecora Technical Service if there are doubts about application conditions.
• Do not apply if temperature is below 40°F or if rain is imminent within 8 hours after application.

• Pecora 804/804LV cures faster when applied during warm weather and high humidity conditions and slower during cool temperatures and low humidity conditions.
• A polyethylene sheet should be used as a blanketing material prior to re-sealing the lid on a partially used container.

TECHNICAL DATA

Applicable Standards: Pecora-Deck 804/804LV complies with ASTM C957.

INSTALLATION

See Related Products:
The following products are part of the Pecora-Deck 800/800LV System:
• Pecora-Deck 802/802LV – Base Coat
• Pecora-Deck 804/804LV – Intermediate Coat
• Pecora-Deck 806/806LV – Top Coat
• 806TXTR – Integral Aggregate Top Coat
• P-801-VOC Primer
• P-808 Primer
• Pecora-Deck Self-Priming Additive (SPA)
• 855 Accelerator

Application: Application instructions for each type of use is available from Pecora Technical Services or www.pecora.com.

PACKAGING

• 5 Gallon (18.9L) Pails

Cleaning: Remove wet coatings from tools/equipment using mineral spirits. Remove dried material by scraping, sandpapering, etc. (Caution: mineral spirits is flammable and toxic. Observe manufacturer’s precautions.)

Storage Life: 12 months from date of manufacture when stored in original unopened containers at temperatures below 80°F (27°C).

Precautions: Use with adequate ventilation or wear an appropriate NIOSH-approved respirator. Contact with uncured coating or with vapors generated during curing may cause respiratory tract irritation. Contact with skin or eyes may cause irritation or allergic reaction. Avoid contact and wash thoroughly after handling. May be harmful if swallowed.

Refer to Safety Data Sheet (SDS) for more information. In case of eye contact, immediately rinse with clean water for at least 15 minutes with eyelids held open. Get medical attention. Wash skin thoroughly with soap and water. If irritation develops and persists, get medical attention. If inhaled, remove to fresh air. If difficulty in breathing exists, seek medical attention.

Since Pecora Architectural Sealants are applied to varied substrates under diverse environmental conditions and construction situations it is recommended that substrate testing be conducted prior to application.

PECORA CORPORATION

SPECIFICATION DATA SHEET

B2091

Pecora-Deck 804/804LV
Intermediate Coat

COVERAGE RATES – SQUARE FEET PER GALLON

<table>
<thead>
<tr>
<th>Pedestrian</th>
<th>Heavy Duty Pedestrian</th>
<th>Vehicular</th>
</tr>
</thead>
<tbody>
<tr>
<td>n/a</td>
<td>100 (804)</td>
<td>110 (804LV)</td>
</tr>
<tr>
<td>100 (804LV)</td>
<td>110 (804LV)</td>
<td>110 (804LV)</td>
</tr>
</tbody>
</table>

TYPICAL PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Test Property</th>
<th>Value</th>
<th>Test Procedure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solids Content (% by Weight)</td>
<td>80</td>
<td>ASTM D1353</td>
</tr>
<tr>
<td>Hardness Shore A</td>
<td>80±5</td>
<td>ASTM D2240</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>2100 psi</td>
<td>ASTM D412</td>
</tr>
<tr>
<td>Elongation</td>
<td>400%</td>
<td>ASTM D412</td>
</tr>
<tr>
<td>Tear Resistance</td>
<td>200±50 lb/in</td>
<td>ASTM D1004</td>
</tr>
<tr>
<td>Low Temp Flexibility</td>
<td>-65°F</td>
<td>ASTM D512</td>
</tr>
<tr>
<td>VOC Content</td>
<td>218</td>
<td>ASTM D3960</td>
</tr>
<tr>
<td>804LV</td>
<td>97</td>
<td>ASTM D3960</td>
</tr>
<tr>
<td>Water Permeability (gr/hr/ft2)</td>
<td>0.0039</td>
<td>ASTM D1653</td>
</tr>
</tbody>
</table>
attention immediately. In case of ingestion, do not induce vomiting. If conscious, give 2 glasses of water. Get medical attention.

FOR PROFESSIONAL USE ONLY. KEEt OUT OF THE REACH OF CHILDREN.

AVAILABILITY AND COST
Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative call the number below or visit our website at www.pecora.com.

WARRANTY
Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty including but not limited to incidental or consequential damages.

TECHNICAL SERVICES
Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions, or to conduct job-site inspections. For further information and assistance, please call our Technical Service department at 215-723-6051 or 800-523-6688.

Miami-Dade County
Product Control Approved
NOA No. 17-0615.05

PRI Construction Materials Technologies, LLC
6412 Badger Drive
Tampa, FL 33610

FILING SYSTEMS
CSI MasterFormat Designations:
-07 18 00 Traffic Coatings