**BASIC USES**
Pecora Deck-Seal is intended for use in expansion and control joints on concrete or plywood horizontal traffic bearing surfaces. Deck-Seal is recommended for use as a joint sealant prior to the application of the Pecora-Deck line of traffic membrane systems.

**MANUFACTURER**
Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

**PRODUCT DESCRIPTION**
Pecora Deck-Seal is a moisture-curing, single-component non-sag polyurethane sealant. It is designed to maintain an effective bond and seal between materials of similar and dissimilar surfaces, porosities and coefficients of expansion.
Pecora Deck-Seal is primarily utilized to seal expansion and control joints in concrete prior to the application of the Pecora Deck line of protective traffic coatings.

**Limitations:** Pecora Deck-Seal should not be used:
- in joints where contact may be made with polysulfide sealants.
- in areas exposed to harsh chemicals.
- in expansion and control joints that exceed +/- 25% movement capability of Pecora Deck Seal.

**TECHNICAL DATA**

Complies with USDA requirements for use in meat and poultry processing facilities.

**PACKAGING**
- 20 fl. oz. (592 ml) sausages

**COLOR**
- Limestone

Pecora Deck-Seal should be applied within eight hours after priming; otherwise, it will be necessary to reprime.

**Joint Backing:** Backer rod controls the depth of the sealant and allows it to be applied under pressure. Use a size that will compress 25%. Closed cell polyethylene foam backer rod should be used and care must be taken not to puncture the rod which can cause outgassing or bubbling/blistering of the sealant. In joints too shallow for backer rod, use a polyethylene bond-breaker tape to prevent three-sided adhesion.

**Application:** Sealant should be applied in a continuous operation using sufficient pressure to fill the joint and make complete contact to the joint sides. Tool the sealants flush with the traffic surface using solvent or dry tooling techniques. Do not tool with soap or detergent and water solutions.

### INSTALLATION

**Surface Preparation:** Joint surfaces and backer rod must be dry and free of all contaminants such as oil, grease, wax, dust, corrosion, tar, asphalt, loose aggregate, frost, form-release agents and decorative and protective coatings. Precast using form release agents must be sandblasted or mechanically abraded and blown or brushed dust free.

**Priming:** When priming is indicated, P-75 or P-150 should be used on porous substrates. Consult Technical Services for details concerning primer selection and application.

### TABLE 1: TYPICAL PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>TEST PROPERTY</th>
<th>VALUE</th>
<th>TEST PROCEDURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>100% Modulus (psi)</td>
<td>65</td>
<td>ASTM D412</td>
</tr>
<tr>
<td>Adhesion-in-Peel (psi)</td>
<td>20</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>Bond Durability-Class 25, concrete</td>
<td>Passes</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>Hardness, Shore A (15-50)</td>
<td>35</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>Service Temperature Range</td>
<td>-20°F to +180°F</td>
<td>(-29°C to 80°C)</td>
</tr>
<tr>
<td>Stain and Color Change</td>
<td>Passes</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>Tack Free Time (hrs)</td>
<td>6-12 hrs</td>
<td>ASTM C679</td>
</tr>
<tr>
<td>Tensile Strength (psi)</td>
<td>175</td>
<td>ASTM D412</td>
</tr>
<tr>
<td>Ultimate Elongation (%)</td>
<td>550</td>
<td>ASTM D412</td>
</tr>
<tr>
<td>Weep and Sag (max 3/16&quot;)</td>
<td>Passes</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>Weight loss after heat aging (max 10%)</td>
<td>Passes</td>
<td>ASTM C920</td>
</tr>
<tr>
<td>VOC (g/L)</td>
<td>34</td>
<td>ASTM D3960</td>
</tr>
<tr>
<td>VOC Emissions (TVOC)</td>
<td>&lt;0.5 mg/m3 (classroom &amp; office)</td>
<td>CDPH v1.1-2010 (CA Specification 01350)</td>
</tr>
</tbody>
</table>

Since Pecora Architectural Sealants are applied to varied substrates under diverse environmental conditions and construction situations it is recommended that substrate testing be conducted prior to application.
**Tool Time (initial skin):** 3-6 hours at 77°F (25°C); 50% relative humidity. Higher temperatures and/or humidity will shorten this time.

**Cleaning:** Use mineral spirits to remove excess sealant before it cures and to clean equipment. Refer to manufacturers SDS.

**Storage Life:** One-Part urethanes are extremely moisture and heat sensitive. Pecora Deck-Seal has a shelf life of nine months from date of manufacture at conditions not exceeding 80°F (27°C), 50% R.H. Consistently higher temperatures and/or humidity will shorten this shelf life.

**Precautions:** Contains diisocyanates. Contact with uncured sealant, with vapors generated during curing, or with dust formed from cured sealant may cause eye, skin, or respiratory tract irritation or allergic reaction. Do not breathe fumes, dusts, vapors or mist. Keep container closed. Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Harmful if swallowed. Do not swallow or take internally. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Keep away from heat, sparks and flame. Repeated contact may, without symptoms, increase susceptibility of these effects. Refer to Safety Data Sheet (SDS) for more information.

**AVAILABILITY AND COST**

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com.

**WARRANTY**

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when published recommendations and in application considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, and in no case will Pecora be liable for incidental or consequential damages.

**MAINTENANCE**

If the sealant is damaged and the bond is intact, cut out the damaged area and recaulk. No primer is required. If the bond has been affected, remove the sealant, clean and prepare the joint in accordance with the instructions under "INSTALLATION".

**TECHNICAL SERVICES**

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct job site inspections. For further assistance call our Technical Service Department at 800-523-6688.

**FILING SYSTEMS**

CSI MasterFormat Designation
- 07 92 00 - Joint Sealants
- 07 18 00 - Traffic Coatings

FOR PROFESSIONAL USE ONLY.
KEEP OUT OF THE REACH OF CHILDREN.