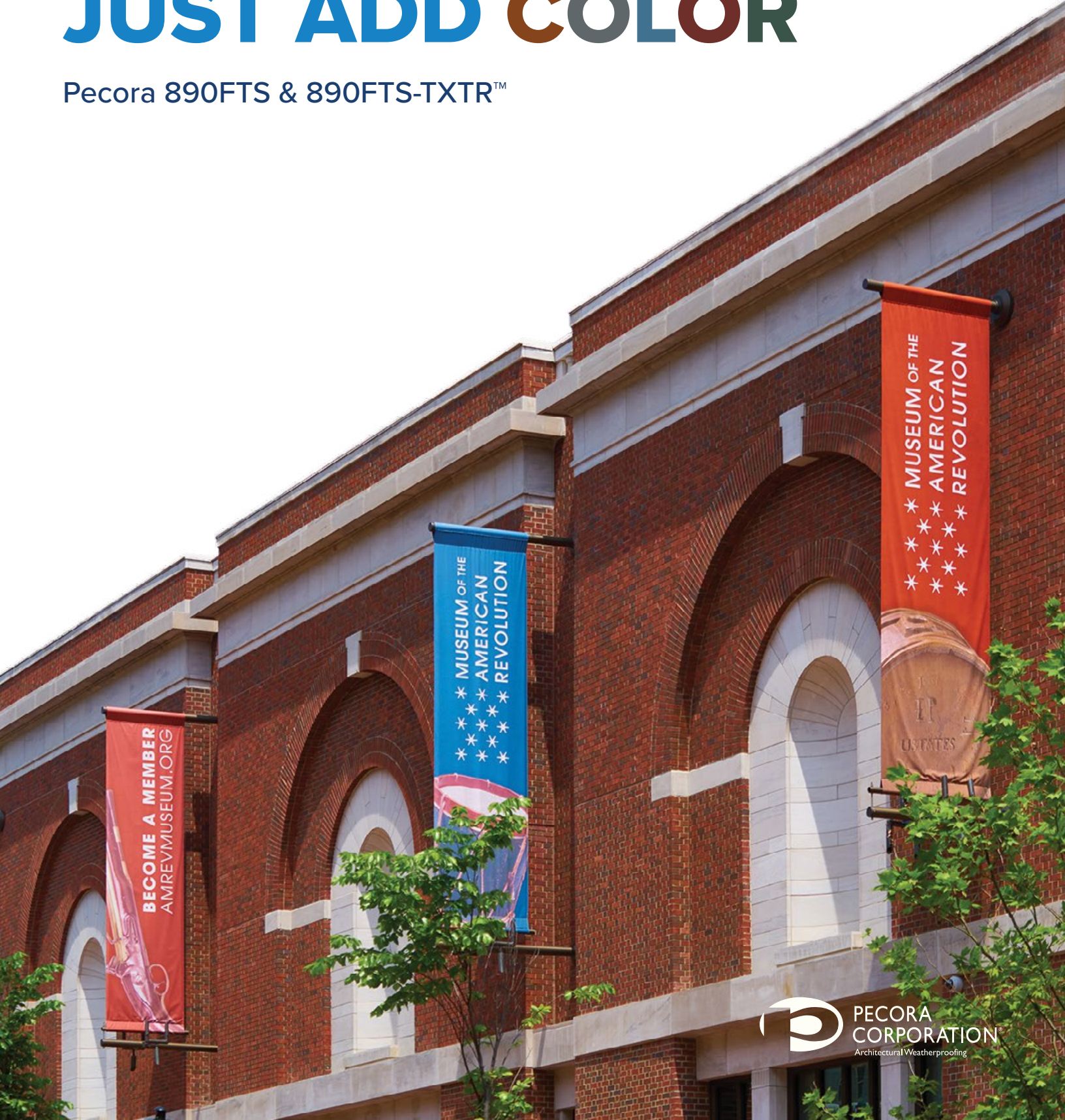


JUST ADD COLOR

Pecora 890FTS & 890FTS-TXTR™



890 FTS & 890 FTS-TXTR

These products are field tintable, neutral-curing silicones that will not stain natural stone such as marble and granite, and will react with atmospheric moisture to form a durable, flexible building sealant. 890FTS and 890FTS-TXTR both perform exceptionally well under dynamic conditions with 890FTS accommodating long-term movement of +100/-50% and 890FTS-TXTR accommodating long-term movement of +50/-50% in

properly designed joints. Harsh weather conditions and extreme temperatures have very little effect on the performance of 890FTS and 890FTS-TXTR even after years of exposure. They are also particularly well suited for use in Exterior Insulation Finish Systems (EIFS) because of their proven strong adhesion to all base and top coats and because the ultra-low modulus formulation places minimal stress on the bond line.

1



SELECT YOUR APPEARANCE

Available in both a smooth and textured appearance, you can now have the perfect look for your project with 890FTS and 890FTS-TXTR.

2



SELECT YOUR COLOR:

With fifty-one standard Universal Color Packs, you can create the perfect color in a fast three minute mix per unit.

3



SELECT YOUR AMOUNT:

Because you mix only what you need, you can virtually eliminate waste.

Basic uses

- » New or remedial construction
- » Expansion and control joints in precast concrete panels
- » Architectural and natural stone
- » Masonry, steel, and metal curtain walls
- » Sealing door and window perimeters
- » Exterior Insulation Finish Systems (EIFS)
- » Fluoropolymer and powder coated aluminum, wood, vinyl and many plastics
- » Installations featuring field tinting through the use of our Universal Color Packs
- » Installations where smooth or a textured, mortar-like formula is needed



High-quality, non-staining silicones that can be quickly and easily tinted at the jobsite. 890FTS and 890FTS-TXTR are the industry's first silicone products to offer textural selection in a field tintable silicone.

This allows unprecedented flexibility in design, application and inventory management.

NO OVERRUNS, NO LEFTOVERS, NO WORRIES—KEEPING EVERYONE’S INVENTORY COSTS TO A MINIMUM.

Discover how Pecora 890FTS and 890FTS-TXTR allows you to do more with less inventory

NO RESIDUE RUNDOWN.

The advanced formulation of 890FTS and 890FTS-TXTR do not contain free silicone molecules which can migrate into the surrounding substrate, run down the face of the building and cause unsightly staining.

NO CALL BACKS.

Legendary, time-tested Pecora silicone performance. Everyone on the project will appreciate the lasting quality of our finest non-staining silicones coupled with the finished appearance of your choice—smooth or textured.

EXPAND YOUR COLOR PALETTE.

Now it’s possible to utilize unique colors without worrying about minimum batches or waiting for factory-processing lead times. Where there’s an opportunity to add flair to a silicone project, you now have that flexibility to explore the vision without unnecessary costs or delays.

UNIVERSAL COLOR PACK SYSTEM.

The same color packs used with Pecora’s urethane products also work with our field tintable silicones. Minimize your inventory costs while you maximize your options.

TUNEABLE PROJECT PRICING STRATEGIES.

At bid time go ahead and eliminate the risk factor of leftover inventory. No waste means that you’ll be that much smarter with your product costs for a job quote upfront. Sharpen that pencil if you need to—or go ahead and reinvest the savings into your business.



Mixing onsite means eliminating the headaches of ordering too much or too little silicone for a job. Mix a Pecora Universal Color Pack into each base unit to obtain just the right amount of product you need for the job.

STANDARD COLOR GUIDE

This guide offers a representation of color; when matching is critical, a cured or applied color sample is highly recommended.

BRITE WHITE	CF26		BLACK	012	
TRU-WHITE	345		ALMOND	792	
DOVER SKY	CF14		NATURAL WHITE	CF33	
OFF-WHITE	516		VAN DYKE	CF18	
ANODIZED ALUMINUM	804		LIME STONE	039	
BRUSHED PEWTER	CF42		PUTTY GREY	CF20	
ALUMINUM STONE	515		SMOKY BROWN	CF45	
STONE GREY	CF53		CHOCOLATE	CF49	
LONDON FOG	CF44		EGGSHELL CREAM	CF04	
CHARCOAL GRAY	950		SANDSTONE	951	
DARK GRAY	048		MANOR WHITE	CF08	
BRONZE	314		DESERT SUN	CF41	
CLASSIC BRONZE	046		TAN	545	



Custom colors available upon request.

PRECAST	113		SIERRA TAN	CF47	
AMARILLO WHITE	CF02		REDWOOD TAN	CF43	
BUFF	512		ROSE	CF05	
BEIGE	595		TEXAS PINK	CF48	
BEIGE GREY	525		ADOBE ACCENT	CF10	
SANDALWOOD BEIGE	CF09		BRICK RED	CF16	
MOCHA CREAM	CF34		TILE RED	CF22	
COLONIAL TAN	CF13		RED ROCK	955	
PRAIRE CLAY	CF07		RIVER ROUGE	CF37	
NATURAL STONE	565		PATRIOT BLUE	CF01	
PEARL ASH	CF11		GRANITE GREY	CF30	
DESERT TAN	530		EVERGREEN	CF03	
TOASTED ALMOND	CF54				

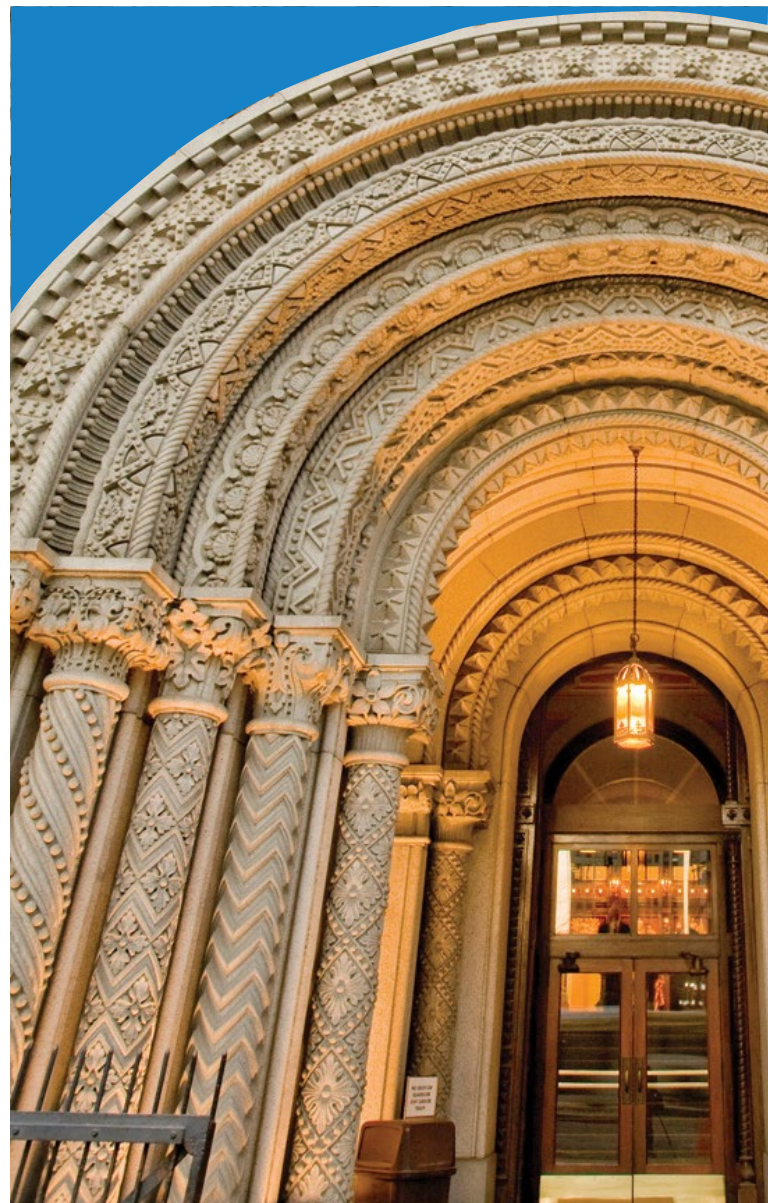
APPLICATION & MIXING

890FTS-TXTR

The same trustworthy Pecora silicone performance as 890FTS, now with a textured finish. The industry's first field tintable textured silicone product, 890FTS-TXTR gives you a mortar-like finish with a joint movement of $\pm 50\%$. A breakthrough in performance, aesthetics and execution, 890FTS-TXTR offers you unprecedented flexibility in silicone sealants.

Application & Mixing Tips

- » When pouring color tint pack into pail, use spatula to remove entire contents.
- » For best overall appearance, use the Albion® 381-G01 4 inch mixing paddle or Pecora #2 mixing paddle (or other comparable mixing paddle).
- » If using a variable speed drill, consider using the lower speed to avoid over mixing.
- » Keep mixing time to a minimum—there's no activator being mixed in—so when the color is uniform, you're done mixing.
- » Avoid paddle contact with pail.
- » Scrape sides and bottom of can with flat-edge spatula or margin trowel rather than mixing paddle.
- » Consider use of a follower plate when conditions are exceptionally warm and humid to avoid skinning.
- » Dry tooling is recommended. If a slicking agent is required, use mineral spirits.
- » To save any leftover mixed sealant, cover sealant.



DIRECTIONS & SPECIFICATIONS

3 Min. Mixing Directions



1 POUR

Open Pecora Universal Color Pack and pour contents into 890FTS or 890FTS-TXTR pail.



2 MIX

Move drill slowly throughout material for **3 minutes** or until uniform color is achieved. No need to over mix.



3 REMOVE

Carefully remove the mixing blade.



4 APPLY

Use clean bulk caulking gun for sealant application.

Specifications

Test Property (Uncured)	Value	Test Procedure
Flow, Sag, Slump	nil	ASTM C-639
Tool/Work Time (min.)	15–20	Pecora Corp.
Tack free time (hrs)	1–2	ASTM C-679
Cure time (days)	7–14	Pecora Corp.
Full adhesion (days)	7–14	Pecora Corp.
Peel Strength (pli)	25	ASTM D-794
Ozone/UV Resistance	excellent	ASTM C-793
Hardness (Shore A)	15–18	ASTM C-661
Extension (%)	1000	ASTM D-412
Modulus @ 100% ext. (psi)	30	ASTM D-412
Tensile strength (psi)	120	ASTM D-412
Tear strength (ppi)	30	ASTM D-624
Dynamic Movement (%)		
890FTS	+100/-50	ASTM C-719
890FTS-TXTR	+50/-50	ASTM C-719

Application Standards

PECORA 890FTS

Meets or exceeds the requirements of the following industry specifications: TT-S-230C, Class A; ASTM C920, Class 100, Type S, Grade NS, Use G, A, M, O, and CGSB-19GP-9

PECORA 890FTS-TXTR

Meets or exceeds the requirements of the following industry specifications: TT-S-230C, Class A; ASTM C920, Class 50, Type S, Grade NS, Use G, A, M, O, and CGSB-19GP-9



THE PECORA PROTECTS PROMISE

The Pecora Protects Promise is about more than high-quality sealants, air barriers, and traffic coatings. It's a promise to you, to your project, and to your reputation. We're hands-on and always here when you need us. Ready to make recommendations, answer questions, work through decisions, and help you find the best solution for your job. It's a promise of partnership. Pecora—protecting projects and reputations since 1862.

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