

### Primer

#### BASIC USES

- To enhance the adhesion of various Pecora sealants to porous substrates such as concrete, brick, limestone, etc.
- To prevent deterioration of porous masonry surfaces which are weak and friable

#### MANUFACTURER

##### PECORA CORPORATION

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#### PRODUCT DESCRIPTION

Pecora P-75 Primer is a one component, light amber polyisocyanate primer.

#### INSTALLATION

**Preparation:** Pecora P-75 can be applied by brush or roller as received. P-75 Primer should be applied within the confines of the joint. Do not allow primer to splash out of the joint as a slight discoloration of the surrounding surface may result. It is recommended that the exposed surfaces be masked before applying primer. If area outside of joint is contaminated with P-75, it should be removed immediately with mineral spirits.

**Application:** It is essential that surfaces be clean, dry and free of all contaminating substances prior to application. Fresh concrete or mortar should be thoroughly cured and dry before application of Pecora P-75.

When resealing surfaces formally sealed with oil base or other mastics, all traces of old material should be removed. If oil has been absorbed by masonry, sandblasting or cutting back of joints may be necessary.

Brushes, rags and solvents used for cleaning should be free of oil and grease.

Drying Time: Approximately 1 hour at 70° F. Pecora P-75 Primer should be allowed to dry completely before application of sealant. If allowed to dry over 8 hours, repriming is necessary. P-75 primer is a moisture activated material. Allow longer drying times when humidity levels are below 50%.

**Precautions:** Flammable and toxic. Contains diisocyanates. Keep away from heat, sparks and flame. Use only in well-ventilated areas. Do not breathe the fumes, dust, vapors or mist. Keep container closed when not in use. Harmful if inhaled or absorbed through the skin. Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Do not get in eyes, on skin, or on clothing. Wear suitable chemical resistant gloves. Wash thoroughly after handling. Repeated contact may, without symptoms, increase susceptibility of these effects. Harmful or fatal if swallowed. Refer to Safety Data Sheet (SDS) for more information.

**THIS MATERIAL IS FLAMMABLE, KEEP AWAY FROM SPARKS AND FLAME!**

**FOR PROFESSIONAL USE ONLY. KEEP OUT OF THE REACH OF CHILDREN.**

#### COVERAGE RATES:

Joint Size	Lineal Feet per Gallon
1/4" x 1/4"	2400
3/8" x 3/8"	1800
1/2" x 1/2"	1200

#### Shipping Limitations:

- DOT Classification: Flammable

#### AVAILABILITY AND COST

Pecora sealants are available from stocking distributors nation wide. For the name and telephone number of your nearest representative, call one of our locations listed below or visit our website at [www.pecora.com](http://www.pecora.com).

#### PACKAGING

- 30 fl. oz. (887 ml) metal can
- 5 gallon (19 L) metal pail

#### WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

#### TECHNICAL SERVICES

Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct job-site inspections. For further information and assistance, please call our Technical Service department at 1-800-523-6688.

#### FILING SYSTEMS

- CSI MasterFormat Designation 07 92 00: Joint Sealants

#### TYPICAL PHYSICAL PROPERTIES

TEST PROPERTY	VALUE	TEST PROCEDURE
VOC g/L	692g/L	ASTM D3960
Viscosity (centipoises)	5	ASTM D2196
Color	Light amber, almost colorless in thin films	
Solids (%)	35+/-1.5%	ASTM D4209
Lbs./Gal.	8.3	
Flash Point (°F TC.C.)	5.1	ASTM D56
Package Stability	6 months at 80° F. in tightly closed containers	
Cleaning	Mineral Spirits	

