

Two-Part Epoxy Primer

BASIC USES

- As a primer to seal concrete and plywood substrates and to ensure adhesion when applying Pecora Deck 800 and HB1000 deck coating systems.

MANUFACTURER

Pecora Corporation

165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

PRODUCT DESCRIPTION

P-808 primer is a two-component epoxy polyamide penetrating primer. It must be used to seal concrete or plywood substrates to ensure adhesion when applying Pecora Deck 800 and HB1000 deck coating systems. For applications requiring low VOC primer, the use of Pecora P-801-VOC or Dynapoxy Healer/Sealer may be indicated.

MIXING INSTRUCTIONS

P-808 is packaged and mixed at 1:1 ratio material (PART A: PART B). Add all of PART A to PART B and mix thoroughly. After mixing, allow mixed material to stand for 30 minutes. This time, known as induction time, is critical and must be observed.

APPLICATION

Apply P-808 to the substrate using a flat squeegee or a ½ in. nap roller at a coverage rate of approximately 300 sq ft per gallon. Allow the primer to cure a minimum of 1 hour. Apply the subsequent Pecora Deck traffic coating once the primer reaches a firm but tacky condition. The primed surface may remain exposed for up to 72 hours before overcoating provided the primer surface remains clean and dry. If the 72-hour recoat window

is exceeded, the surface should be re-primed prior to application of the traffic coating system.

SHELF LIFE & STORAGE

Two (2) years when stored in original, unopened containers at temperatures between 50°F (10°C) and 80°F (27°C).

PRECAUTIONS

Use with adequate ventilation and avoid breathing of the vapors. In closed areas, wear approved breathing apparatus, protective clothing and eye protection. Avoid contact with skin. Avoid ingestion.

AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com. For most recent updates, please visit our website at www.pecora.com.

WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product.

PACKAGING

- 4 gallon kit consisting of one (1) 2 gallon pail of PART A and one (1) 2 gallon pail of PART B.
- 10 gallon kit consisting of one (1) 5 gallon pail of PART A and one (1) 5 gallon pail of PART B.

The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

TECHNICAL SERVICES

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct jobsite inspections. For further assistance call our Technical Service Department at 800-523-6688.

FILING SYSTEMS

- CSI MasterFormat Designation: -07 18 00 Traffic Coatings



TYPICAL PHYSICAL PROPERTIES

Property	Results
Mix Ratio (A:B by volume)	1:1
Pot Life @ 75°F, 50% RH, (hours)	16
Solids Content (%)	25
Viscosity (mixed) (cps)	15
Flash Point (mixed) @ 50% RH (°F)	55
Tack Free Time @ 75°F, 50% RH (min.)	60
Approximate Coverage (ft ² /gal.)	300
VOC g/L	335 (activated)

Pecora is a member of and supports: SWRI, CSI, AIA, ICRI, ABAA, USGBC, IPI.
Pecora products are proudly made in America.

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Since Pecora Architectural Sealants are applied to varied substrates under diverse environmental conditions and construction situations it is recommended that substrate testing be conducted prior to application.

For the most up to date information, please visit our website at pecora.com.